Wednesday, 05/12/2007 1:39:55 PM Linda Lacelle User: Customer Job Number : 36156 **Estimate Number** : 10498 Alh: P.O. Number This Issue Prsht Rev. First Issue : 35991 **Previous Run** Written By Checked & Approved By Comment **Additional Product** 

**Process Sheet** 

: CU-DAR001 Dart Helicopters Services

: 05/12/2007 S.O. No. : MX

> : LANDING GEAR Type

Est Rev: D

02.11.28 Reformat KJ 06-03-21 As Per Rev C JLM

Est Rev: E 07-07-28 As per Rev D JLM

**Part Number** 

**Drawing Revision** 

Verified By:

**Drawing Name** 

🧟 WEB

: D2739

**Drawing Number Project Number** 

: D2739 REV D : N/A

: NA

Material : 12/12/2007 **Due Date** 

Qty:

10 Um: Each

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

D26005108



Extrusion 'I Beam' thin

10.0000 Each(s)



7-12-6

Comment: Qty:: 1.0000 Each(s)/Unit

Extrusion 'I Beam' thin

Pick:

Qty Part Number Description Batch

Total:

Web

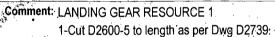


2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1





2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739-

3-Use uni-bit to open holes to finish size as per Dwg D2739.

4-Bevel Fwd end of extrusion and Deburr holes and ends.

5-Dburr

INSPECT WORK TO CURRENT STEP









## Dart Aerospace Ltd

W/O:	7.44	WORK ORDER CHANGES									
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NOTE: Date & initial all entries

Date: Wednesday, 05/12/2007 1:39:55 PM User: Linda Lacelle **Process Sheet Drawing Name: WEB** Customer: CU-DAR001 Dart Helicopters Services Part Number: D2739 Job Number: 36156 Job Number: Seq. #: **Machine Or Operation:** Description: HAND FINISHING RESOURCE #1 4.0 HAND FINISHING1 Comment: HAND FINISHING RESOURCE #1 J5 Acid etch and Alodine as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERSION 5.0 QC3 POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 6.0 Comment: PACKAGING RESOURCE #1 Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web. Identify and Stock Location: FINAL INSPECTION/W/O RELEASE QC21 7.0 Comment: FINAL INSPECTION/W/O RELEASE 12 De 1206 Job Completion

<b>Dart Aerospa</b>	

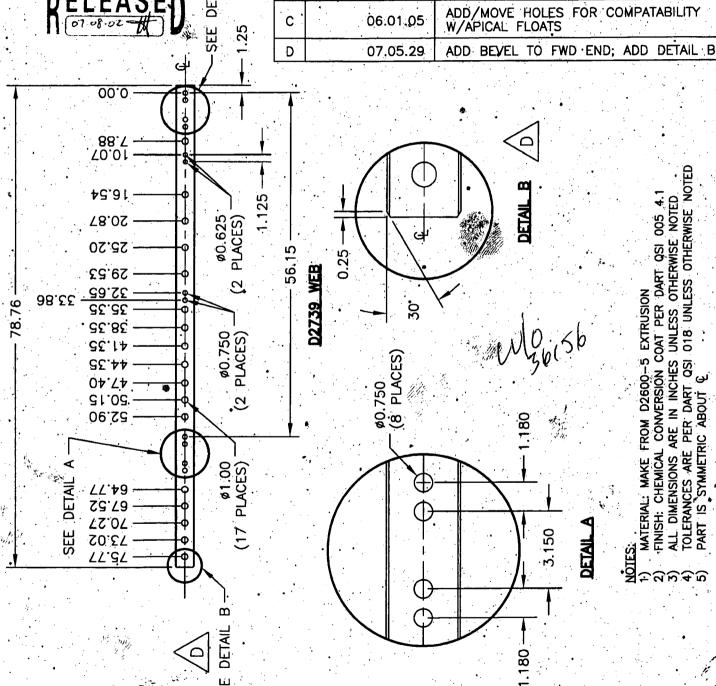
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NOTE: Date & initial all entries



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	DATE 07.0	)5.29		WEB SCALE 1:15					
	Α		98.04.16	NEW ISSUE					
:	В		98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS					
	С.		06.01.05	ADD/MOVE HOLES FOR COMPATABILITY W/APICAL FLOATS					



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## **Dart Aerospace Ltd**

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